

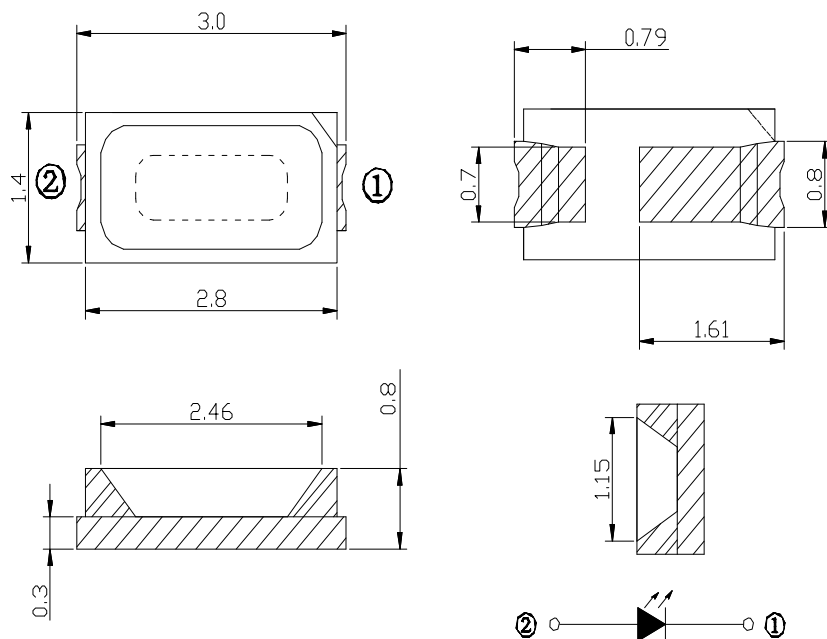
### Features

- Package in 12mm tape on 7" diameter reels.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- I.C. compatible
- Meet green product and Pb-free(According to RoHS)
- Package : 2000pcs/Reel

### Applications

- Backlight and Indicator

### Package Dimensions



### Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.2\text{mm}$  (.0079") unless otherwise noted.
3. Specifications are subject to change without notice
4. This drawing is only for indication, not as a basis for the actual structure.

www.FantasyLeds.com

Sales@FantasyLeds.com

Form No :

Rev : VB2

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Approved By:

Prepared By:

Date:

**Selection Guide**

| Part No                     | Lens Type | Source Color |
|-----------------------------|-----------|--------------|
| FSL-3014080W-LD65TN13036CJY | Yellow    | InGaN White  |

**Electrical / Optical Characteristics At Ta=25°C**

| Parameter         | Symbol                | Min. | Typ. | Max. | Unit | Test Condition       |
|-------------------|-----------------------|------|------|------|------|----------------------|
| I <sub>v</sub>    | Luminous Intensity    | 3000 |      | 3600 | mcd  | I <sub>F</sub> =30mA |
| Φ <sub>v</sub>    | Luminous Flux         | 10.0 |      | 12.0 | Lm   | I <sub>F</sub> =30mA |
| 2θ <sub>1/2</sub> | Viewing Angle         |      | 110  |      | deg  |                      |
| T <sub>c</sub>    | Color Temperature     | 6000 |      | 6500 |      | I <sub>F</sub> =30mA |
| R <sub>a</sub>    | Color Rendering Index | 70   |      |      |      | I <sub>F</sub> =30mA |
| V <sub>F</sub>    | Forward Voltage       | 2.9  | 3.2  | 3.5  | V    | I <sub>F</sub> =30mA |
| I <sub>R</sub>    | Reverse Current       |      |      | 10   | uA   | V <sub>R</sub> =5V   |

Note:

- θ<sub>1/2</sub> is the angle from optical centerline where the luminous intensity is 1/2 optical centerline value
- The chromaticity coordinates(x,y) is derived from 1931 CIE chromaticity diagram.

**Absolute Maximum Ratings At Ta=25°C**

| Parameter                                         | White                | Unit |
|---------------------------------------------------|----------------------|------|
| Power Dissipation                                 | 110                  | mW   |
| Peak Forward Current<br>(1/10 Duty Cycle @ 0.1ms) | 100                  | mA   |
| Continuous Forward Current                        | 25                   | mA   |
| Reverse Voltage                                   | 5                    | V    |
| Electrostatic Discharge Threshold(HBM)            | 1000                 | V    |
| Operating Temperature Range                       | -30°C to + 85°C      |      |
| Storage Temperature Range                         | -40°C to + 100°C     |      |
| Soldering Condition                               | 260°C For 10 Seconds |      |

# Electrical Optical Characteristics Curves At Ta=25°C

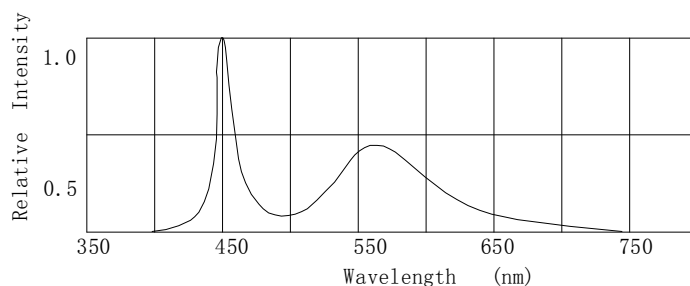


Fig.1 Relative Intensity VS. Wavelength

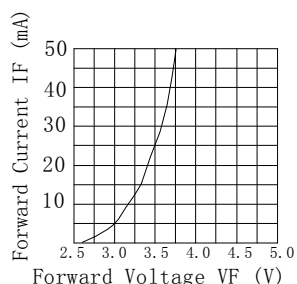


Fig.2 Forward Current vs. Forward Voltage

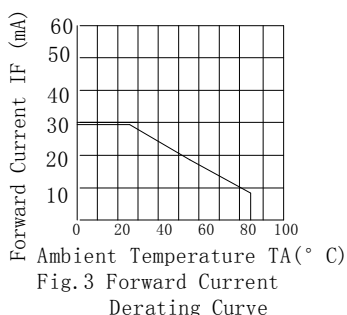


Fig.3 Forward Current Derating Curve

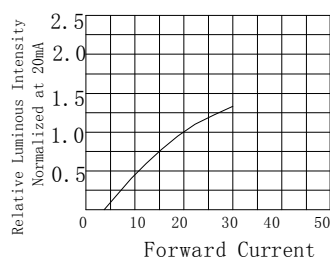


Fig.4 Relative Luminous Intensity vs. Forward Current

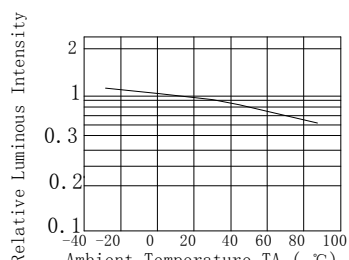


Fig.5 Luminous Intensity vs. Ambient Temperature

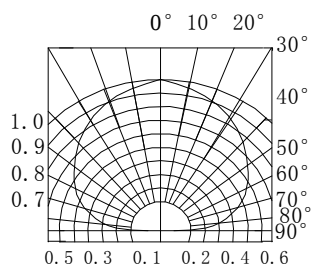


Fig.6 Spatial Distribution

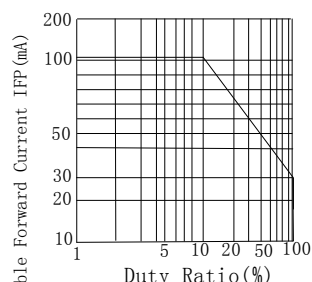


Fig.7 Duty Ratio vs. Allowable Forward Current

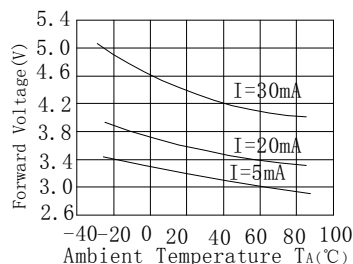


Fig.8 Ambient Temperature vs. Forward Voltage

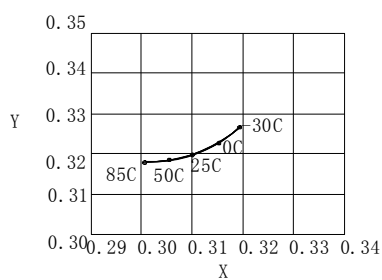


Fig.9 Ambient Temperature TA (°C) Chromaticity Coordinate

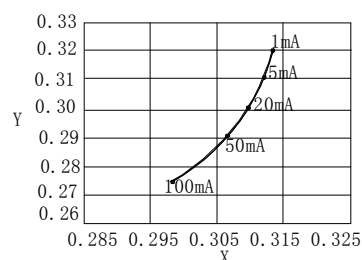
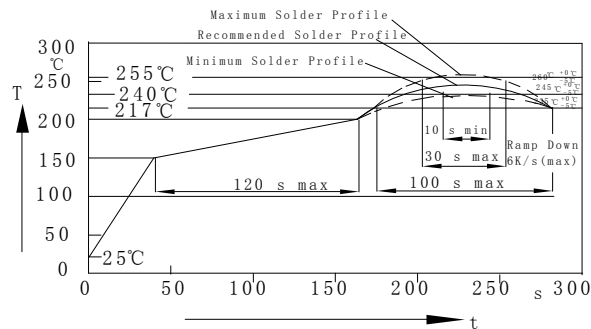


Fig.10 Forward Current VS. Chromaticity Coordinate

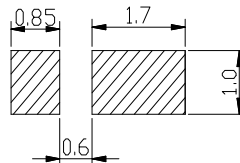
## SMT Reflow Soldering Instructions



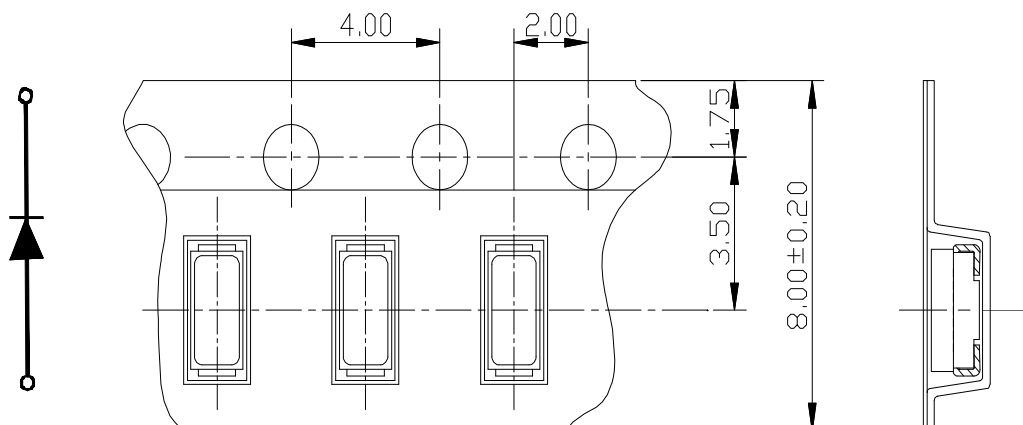
### Notes:

1. Selles gives no other assurances regarding the ability of to withstand ESD. It is recommended to use a wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.
2. Reflow soldering should not be done more than two times.
3. Do not stress LED when soldering, and do not warp the circuit board after soldering
4. While using Iron, Power dissipation of Iron should be smaller than 25W, and temperature should be controllable. The work should be finished within 2 sec under 320°C for once only.

## Recommended Soldering Pad Dimensions



## Package Specifications (Units: mm(inches))



### Notes:

1. The LEDs should be used within a year.
2. The LEDs should be kept in 5~30°C and 60% RH for less.
3. The LEDs should be used within 24 hours, or else should be kept a 5~30°C and 30% RH or less. And LEDs should be used within 7 days after opening the package.

### Reliability Test Items Conditions

| Classification     | Test Item                         | Test Conditions                                                                                                                                                  | Test hours | Result |
|--------------------|-----------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|--------|
| Endurance Test     | Operation Life                    | Connect with a power $I_F=30\text{mA}$<br>$T_a=\text{Under room temperature}$                                                                                    | 1000Hrs    | 0/20   |
|                    | High Temperature<br>High Humidity | $T_a=+65^{\circ}\text{C}\pm 5^{\circ}\text{C}$<br>$RH=90\%-95\%$                                                                                                 | 240Hrs     | 0/20   |
|                    | High Temperature<br>Storage       | High $T_a=+85^{\circ}\text{C}\pm 5^{\circ}\text{C}$                                                                                                              | 1000Hrs    | 0/20   |
|                    | Low Temperature<br>Storage        | Low $T_a=-35^{\circ}\text{C}\pm 5^{\circ}\text{C}$<br>Test time=1000hrs                                                                                          | 1000Hrs    | 0/20   |
| Environmental Test | Temperature<br>Cycling            | $-45^{\circ}\text{C}\sim +105^{\circ}\text{C}$<br>15min 5min 15min                                                                                               | 300 Cycles | 0/20   |
|                    | Thermal Shock                     | $-35^{\circ}\text{C}\sim \pm 5^{\circ}\text{C}\sim +85^{\circ}\text{C}\sim \pm 5^{\circ}\text{C}$<br>5min 10sec 5min                                             | 300 Cycles | 0/20   |
|                    | Solder<br>Resistance              | Preheating:<br>$120^{\circ}\text{C}\sim 150^{\circ}\text{C}$ , within 2 minutes.<br>Operation heating :<br>$260^{\circ}\text{C}$ (Max.), within 5 seconds (Max.) | 5Cycles    | 0/20   |

### Judgment criteria of failure for the reliability

| Measuring items    | Symbol             | Measuring conditions | Judgment criteria for failure |
|--------------------|--------------------|----------------------|-------------------------------|
| Forward voltage    | $V_F(\text{V})$    | $I_F=30\text{mA}$    | Over $U\times 1.2$            |
| Reverse current    | $I_R(\mu\text{A})$ | $V_R=5\text{V}$      | Over $U\times 2$              |
| Luminous intensity | $I_v(\text{mcd})$  | $I_F=30\text{mA}$    | Below $S\times 0.5$           |

Note: 1.U means the upper limit of specified characteristics. S means initial value.

2.Measurment shall be taken between 2 hours after the test pieces have been returned to normal ambient conditions after completion of each test.