

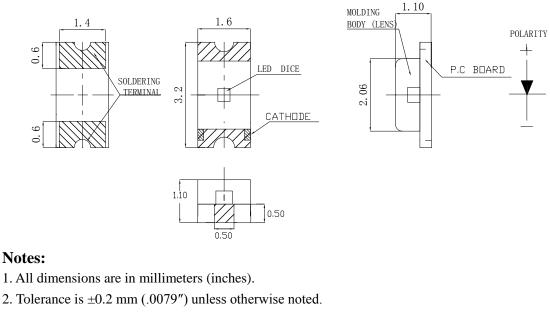
# Features

- 3.2mm\*1.6mm SMT LED, Super thin (1.10H mm)
- Low Power Consumption
- Wide Viewing Angle
- Various Colors
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow and wave solder process.
- Meet ROHS Green Product.

# Applications

• Backlight and Indicator

# **Package Dimensions**



- 3. Specifications are subject to change without notice
- 4. This drawing is only for reference, not as a basis for the actual structure.

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Form No Approved By: Rev : VB2 Prepared By: Page: 1 of 6 Date:



### **Selection Guide**

Part No	Lens Type	Dice	Emitted Color
FSL-3216110Y-FAT25NSHC	Water Clear	AlInGaP	Yellow

# Electrical / Optical Characteristics At Ta=25 °C

Parameter	Symbol	Min.	Тур.	Max.	Unit	Test Condition
Iv	Luminous Intensity	45	180	450	mcd	IF=25mA
201/2	Viewing Angle		130		deg	IF=25mA
入 Peak	Peak Emission Wavelength		588		nm	IF=25mA
入d	Dominant Wavelength		589.5		nm	IF=25mA
$\triangle\lambda$	Spectral Line Half-Width		15		nm	IF=25mA
VF	Forward Voltage	1.7	2.2	2.6	V	IF=25mA
IR	Reverse Current			10	μA	VR=5V

#### Note:

1.  $\theta$ 1/2 is the angle from optical centerline where the luminous intensity is 1/2 optical centerline value

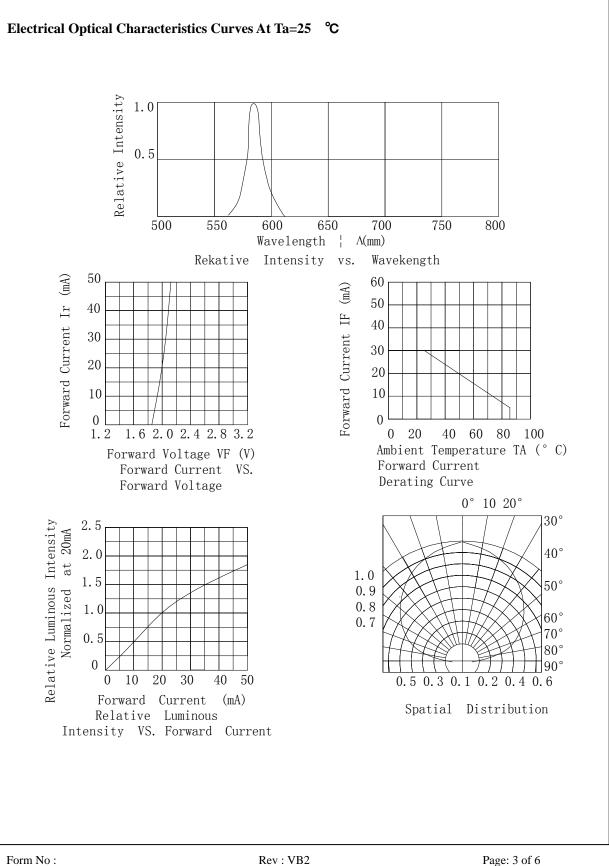
### Absolute Maximum Ratings At Ta=25℃

Parameter	Yellow	Unit	
Power Dissipation	75	mW	
Peak Forward Current[1]	80	mA	
Continuous Forward Current	30	mA	
Derating Linear From 25°C	0.4	mA/℃	
Reverse Voltage	5	V	
Electrostatic Discharge Threshold(HBM)	2000	V	
Operating Temperature Range	-55℃ to + 85℃		
Storage Temperature Range	-55℃ to + 85℃		
Soldering Condition	260°C For 5 Seconds		

Note:

1. 1/10DutyCycle, 0.1msPulseWidth







### **Bin Range Of Luminous Intensity**

Symbol	Bin Code	Min.	Max.	Unit	Condition
	Р	45	72		
	Q	72	112		
Iv	R	112	180	mcd	IF=25mA
	S	180	288		
	Т	288	450		

# **Bin Range Of Forward Voltage**

Symbol	Bin Code	Min.	Max.	Unit	Condition
	V2	1.7	2.0	V	IF=25mA
VF	V3	2.0	2.3		
	V4	2.2	2.6		

Notes:

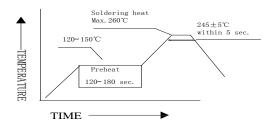
1. Tolerance of Luminous Intensity +/-20 %

2. Tolerance of Forward Voltage +/-0.2V

3. Tolerance of the Dominate Wavelength +/- 2nm



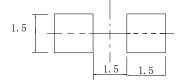
#### **SMT Reflow Soldering Instructions**



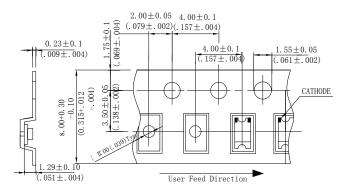
Notes:

- 1. Sells gives no other assurances regarding the ability of to withstand ESD. It is recommended to use a wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.
- 2. Reflow soldering should not be done more than two times.
- 3. Do not stress LED when soldering, and do not warp the circuit board after soldering
- 4. While using Iron, Power dissipation of Iron should be smaller than 25W, and temperature should be controllable. The work should be finished within 2 sec under 320℃ for once only.

#### **Recommended Soldering Pad Dimensions**



#### Package Specifications (Units: mm (inches))



Notes:

- 1. The LEDs should be used within a year.
- 2. The LEDs should be kept in  $5 \sim 30^{\circ}$ C and 60% RH for less.
- 3. The LEDs should be used within 24 hours, or else should be kept a 5~30°C and 30% RH or less. And LEDs should be used within 7 days after opening the package.



# **Reliability Test Items Conditions**

Classification	Test Item	Test Conditions	Test hours	Result
Hi Endurance Test Sta Lo Te	Operation Life	Connect with a power IF=20mA Ta=Under room temperature	1000Hrs	0/20
	High Temperature High Humidity	Ta=+65°C±5°C RH=90%-95%	240Hrs	0/20
	High Temperature Storage	High Ta= $+85^{\circ}$ C $\pm 5^{\circ}$ C	1000Hrs	0/20
	Low Temperature Storage	Low Ta=-35°C±5°C Test time=1000hrs	1000Hrs	0/20
Environmental Test	Temperature Cycling	-45℃~+105℃ 15min 5min 15min	300 Cycles	0/20
	Thermal Shock	-35°C∼±5°C∼+85°C∼±5°C 5min 10sec 5min	300 Cycles	0/20
	Solder Resistance	Preheating: 120°C-150°C,within 2 minutes. Operation heating : 260°C(Max.),within5 seconds(Max.)	5Cycles	0/20

# Judgment criteria of failure for the reliability

Measuring items	Symbol	Measuring conditions	Judgment criteria for failure
Forward voltage	VF(V)	IF=20mA	Over U×1.2
Reverse current	Ir(µA)	Vr=5V	Over U×2
Luminous intensity	Iv(mcd)	IF=20mA	Below S×0.5

Note: 1.U means the upper limit of specified characteristics. S means initial value.

2.Meansurment shall be taken between 2 hours after the test pieces have been returned to normal ambient conditions after completion of each test.