

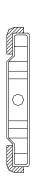
Features

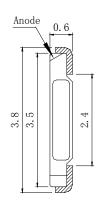
- · Package in 12mm tape on 7" diameter reels.
- · Compatible with automatic placement equipment.
- · Compatible with infrared and vapor phase reflow solder process.
- · I.C. compatible
- · Meet green product and Pb-free(According to RoHS)

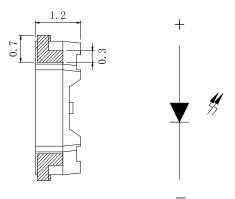
Applications

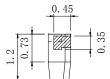
· Backlight and Indicator

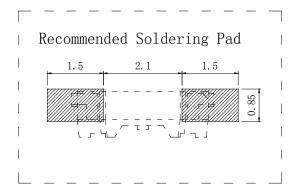
Package Dimensions











Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ± 0.2 mm(.0079") unless otherwise noted.
- 3. Specifications are subject to change without notice
- 4. This drawing is only for reference, not as a basis for the actual structure.

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FSL-3812060R-FASNC3

Selection Guide

Part No	Lens Type	Dice	Emitted Color
FSL-3812060R-FASNC3	Water Clear	AlInGaP	Red

Electrical / Optical Characteristics At Ta=25 °C

Symbol	Parameter	Min.	Тур.	Max.	Unit	Test Condition
Iv	Luminous Intensity		160		mcd	IF=20mA
201/2	Viewing Angle		130		deg	IF=20mA
入 Peak	Peak Emission Wavelength		632.0		nm	IF=20mA
入 d	Dominant Wavelength	617.5	631.0	637.5	nm	IF=20mA
$\triangle \lambda$	Spectral Line Half-Width		20		nm	IF=20mA
VF	Forward Voltage	1.5	2.0	2.5	V	IF=20mA
IR	Reverse Current			10	μА	VR=5V

Note:

Absolute Maximum Ratings At Ta=25℃

Parameter	Red	Unit	
Power Dissipation	72	mW	
Peak Forward Current[1]	80	mA	
Continuous Forward Current	30	mA	
Dreading Linear From25°C	0.4	mA/℃	
Reverse Voltage	5	V	
Electrostatic Discharge Threshold(HBM)	2000	V	
Operating Temperature Range	-45°C to + 85°C		
Storage Temperature Range	-55°C to +105°C		
Soldering Condition	260℃ For 10 Seconds		

Note:

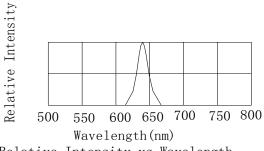
 $1.\ 1/10 Duty Cycle,\ 0.1 ms Pulse Width$

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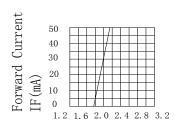
 $^{1.\,\}theta1/2$ is the angle from optical centerline where the luminous intensity is 1/2 optical centerline value



Electrical Optical Characteristics Curves At Ta=25 °C

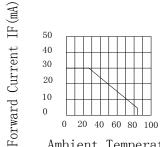


Relative Intensity vs. Wavelength



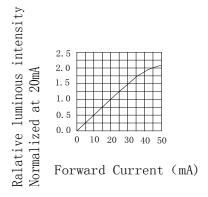
Forward Voltage VF(V)

Forward Current vs. Forward Voltage

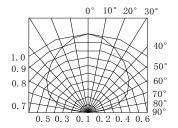


Ambient Temperature Ta(℃)

Forward Current Derating Curve



Forward luminous Intensity vs. Forward Current



Spatial Distribution

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Bin Range Of Luminous Intensity

Symbol	Bin Code	Min.	Max.	Unit	Condition
Τ.,	Q	112	180	mcd	IE 20m A
IV	R	180	280		IF=20mA

Bin Range Of Forward Voltage

Symbol	Bin Code	Min.	Max.	Unit	Condition
	V15	1.5	1.7		
	V17	1.7	1.9		
VF	V19	1.9	2.1	V	IF=20mA
	V21	2.1	2.3		
	V23	2.3	2.5		

Bin Range Of Dominate Wavelength

Symbol	Bin Code	Min.	Max.	Unit	Condition
	R1	617.5	621.5	nm	IF=20mA
	R2	621.5	625.5		
入 d	R3	625.5	629.5		
	R4	629.5	633.5		
	R5	633.5	637.5		

Notes:

1. Tolerance of Luminous Intensity +/-20 %

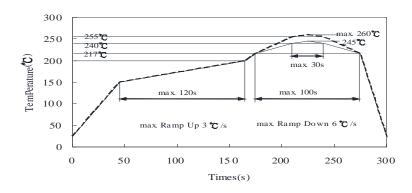
2. Tolerance of Forward Voltage +/-0.15V

3. Tolerance of the Dominate Wavelength +/- 2nm

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SMT Reflow Soldering Instructions

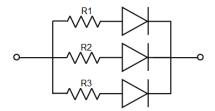


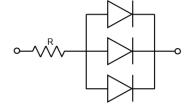
Notes:

- Selles gives no other assurances regarding the ability of to withstand ESD. It is recommended to use a
 wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must
 be properly grounded.
- 2. Reflow soldering should not be done more than two times.
- 3. Do not stress LED when soldering, and do not warp the circuit board after soldering
- 4. While using Iron, Power dissipation of Iron should be smaller than 25W, and temperature should be controllable. The work should be finished within 2 sec under 320°C for once only.

Application

In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended to use individual resistor separately, as shown in Circuit A below. The brightness of each LED shown in Circuit B might appear difference due to the differences in the I-V characteristics of those LEDs.





Circuit model A

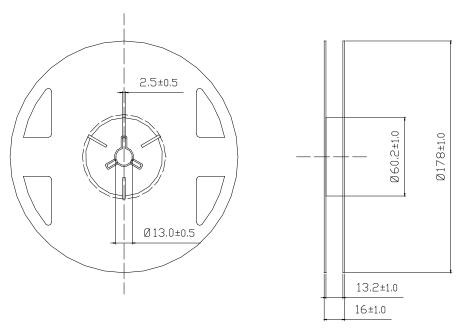
Circuit model B

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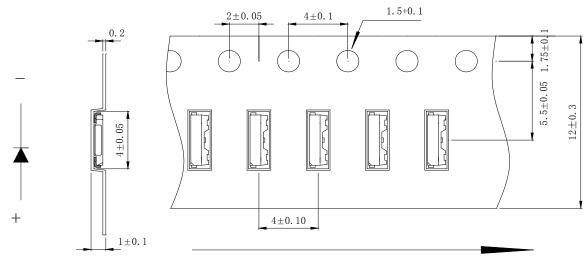




Reel Dimensions



Package Specifications (Units: mm(inches))



User Feed Direction

Notes:

- 1. The LEDs should be used within a year.
- 2. The LEDs should be kept in $5\sim30^{\circ}$ C and 60% RH for less.
- 3. The LEDs should be used within 24 hours, or else should be kept a 5~30°C and 30% RH or less. And LEDs should be used within 7 days after opening the package.

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FSL-3812060R-FASNC3

Reliability Test Items Conditions

Classification	Test Item	Test Conditions	Test hours	Result
	Operation Life	Connect with a power I _F =20mA Ta=Under room temperature	1000Hrs	0/20
Endurance	High Temperature High Humidity	Ta=+65°C±5°C RH=90%-95%	240Hrs	0/20
Test	High Temperature Storage	High Ta=+100°C±5°C	1000Hrs	0/20
	Low Temperature Storage	Low Ta=-50°C±5°C Test time=1000hrs	1000Hrs	0/20
	Temperature Cycling	-50°C ~+105°C 15min 5min 15min	300 Cycles	0/20
Environmental Thermal Shock		-45°C ~±5°C ~+85°C ~±5°C 5min 10sec 5min	300 Cycles	0/20
Test Solder Resistance		Preheating: 120°C-150°C, within 2 minutes. Operation heating: 260°C (Max.), within 10 seconds (Max.)	5Cycles	0/20

Judgment criteria of failure for the reliability

Measuring items	Symbol	Measuring conditions	Judgment criteria for failure
Forward voltage	$V_F(V)$	I _F =20mA	Over U×1.2
Reverse current	Ir(µA)	V _R =5V	Over U×2
Luminous intensity	Iv(mcd)	I _F =20mA	Below S×0.5

Note: 1.U means the upper limit of specified characteristics. S means initial value.

2.Meansurment shall be taken between 2 hours after the test pieces have been returned to normal ambient conditions after completion of each test.

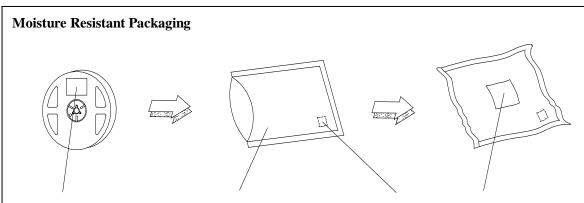
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Label

Desiccant





Aluminum moisture-proof bag

Remark: Add Desiccant into Aluminum moisture-proof bag

Label Explanation

Label



Customer: Customer Name

Customer Part NO: Customer's Product Number

Part NO: Fantasy Product Number

Quantity: Packing Quantity
Lot NO: Lot Number

Date: Product Date (Week)

Bin: Rank of Luminous Intensity ,Dom. Wavelength, Forward Voltage

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